

SWISS MIG 400

3Phase Power Source Wire Feeding Unit

Advanced IGBT Inverter technology.



Dual use of Co2 MIG welding and hand welding. 36V gas heater power supply.

Power grid applicable range (AC323-437V0, High power grid adaptability, suitable for long time continuous factory work.

Soft or high adjustment of inductance, deep molten pool, small spatter, even weld line and perfect appearance.

- Digital Voltmeter & Ammeter
- Individual Knobs for easy parameter setting

Visit www.swissweldindia.com for more information

Industry

- General Fabrication
- Shipbuilding
- Manufacturing
- Food & Pharma
- Boilers
- Distillery
- Automobile



Specifications / Technical data

Model	SWISS MIG 400
Mains supply, V / Ph, Hz	3Ph-415V $\pm$ 15%50/60/Hz
Frequency (Hz)	50/60
Rated Input Capacitor (KVA)	16.8
Rated Duty Cycle (%)	60 – 400Amp
Rated Duty Cycle (%)	100 – 310Amp
Open circuit voltage (OCV) (V)	85
Wire Feeding Speed	14-39 (M/Min)
Wire Diameter (MM)	0.8,1.0,1.2
Cooling	Air
Weight (Kgs)	45

Note:- SWISS Mig- 400 Amp Comes With 3 Meter Long Power Cable, Wire Feeding Unit With 5 Meter Long Inter Connection Cable, Co2 Mig Welding Torch, 2 Meter Earthing Cable Clamp & Co2 Gas Heater & Regulator Combo.



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